



MP 200

SYNERGIC/PULSED



MP 200			
	(1ph) 230V 50/60Hz		
Power 30%	6 KVA		
	MMA	TIG	MIG
U _o	65 V	65 V	13 + 35 V
Amp. Min-Max	5 + 200 A	5 + 200 A	20 + 200 A
Amp. 60974-1	35% 200 A 100% 120 A	35% 200 A 100% 120 A	35% 200 A 100% 140 A
Aluminium	-	-	Ø 0,8 + 12 mm
Steel	-	-	Ø 0,6 + 12 mm
Flux core	-	-	Ø 0,8 + 12 mm
Stainless Steel	-	-	Ø 0,8 + 12 mm
Brazing	-	-	Ø 0,8 + 12 mm
Ø E	1,6 + 5 mm	-	-
Insulation	H		
Protec. degree	IP22S		
(LxWxH)	500x280x420 mm		
(LxWxH)	685x295x395 mm		
box/net	21 / 16 Kg		
Code	99820035K		

MP ACCESSORY PACK

- MB25 Binzel Torch - 3m
- WP17 TIG Torch
- Ground Cable
- Gas Hose
- Gas Regulator
- Flow Meter
- Electrode Holder



Microprocessor-controlled multi-process welding inverter suitable for MIG/MAG (manual, synergic or pulsed), TIG-DC (continuous or pulsed) and MMA welding. The large 3.3" display shows all the welding parameters, and makes their setting easy and intuitive. In synergic MIG/MAG welding, the microprocessor ensures easy and quick setting of the programs thus always guaranteeing optimal arc stability and highest weld quality. MIG-MAG features: DC controlled or pulsed welding - pre-set synergic curves – Program storage of your own custom weld parameters; 2T/4T, spot function - pre-post gas time regulation – electronic reactance, soft start, burn-back time, hot start, slope down, crater filler. In pulsed mode welding it is unbeatable and guarantees excellent quality results on the thinnest of materials. TIG DC features: lift arc – DC controlled or pulsed welding - 2T/4T - Current, frequency and current levels in TIG pulsed welding, final current, up/down slope regulation. MMA features – anti-stick capability - adjustable hot start and arc force. Its simplicity and versatility make it ideal for use in body shops or maintenance jobs. The TP220 model is lightweight and compact and is designed to accept wire reels with diameter of 200 mm.